



## 1. Preface

This is our latest universal control system for AC/DC inverter split air conditioners.

Thank you for choosing this product, and it's our great pleasure to bring convenience for your daily life. Please read the user's manual carefully before using this control system, which will assist you to install and use the control system correctly.

## 2. Control system introduction

- 1) Parts of control system: ① universal indoor board, ② remote control, ③ universal outdoor inverter board, ④ electrolytic capacitor board.
- 2) Enable to drive strong AC/DC compressor.
- 3) Available for indoor brushless DC motor or PG motor
- 4) Enable to drive outdoor AC/DC fan motor.
- 5) Applicable for controlling electronic expansion valve.

## 3. Attentions before installation

- Please hire technicians with qualification for installation and do conduct power-on test before it. There is still high voltage in the PCBA board within 3 minutes after power off. Please be careful.
- Please identify the air conditioner type (DC inverter or AC inverter) and the fan motor type (DC fan motor or AC fan motor).
- Users just need to use the gear 1 to select DC inverter or AC inverter. Ensure other gears remain default setting.
- Gear 1 (default setting is at the number side) is suitable for DC compressor. So before installation, please identify the compressor type (DC inverter or AC inverter). For AC inverter, please set gear 1 to be ON side.
- Ensure the electrolytic capacitor positive/negative pole connect to the ⊕ and ⊖ plug of the module correctly.
- Connect the three wires (U, V, W) of the original compressor with plugs (U, V, W) of the outdoor inverter board correspondingly. Ensure the connection is stable.
- With 3 minutes' delay for protection, the compressor will restart after 3 minutes for power off or defrost.
- If the air conditioner works absolutely nosily, check three phases to see if there are cases of phase missing or phase dislocation. Ensure the maximum compressor working current is less than 110% of air conditioner rated current.
- Any damage due to improper installation or burned module from human factors are not in warranty scope. If products need factory maintenance, please return the main board together with the packing box and a note to clarify specific failure phenomenon.

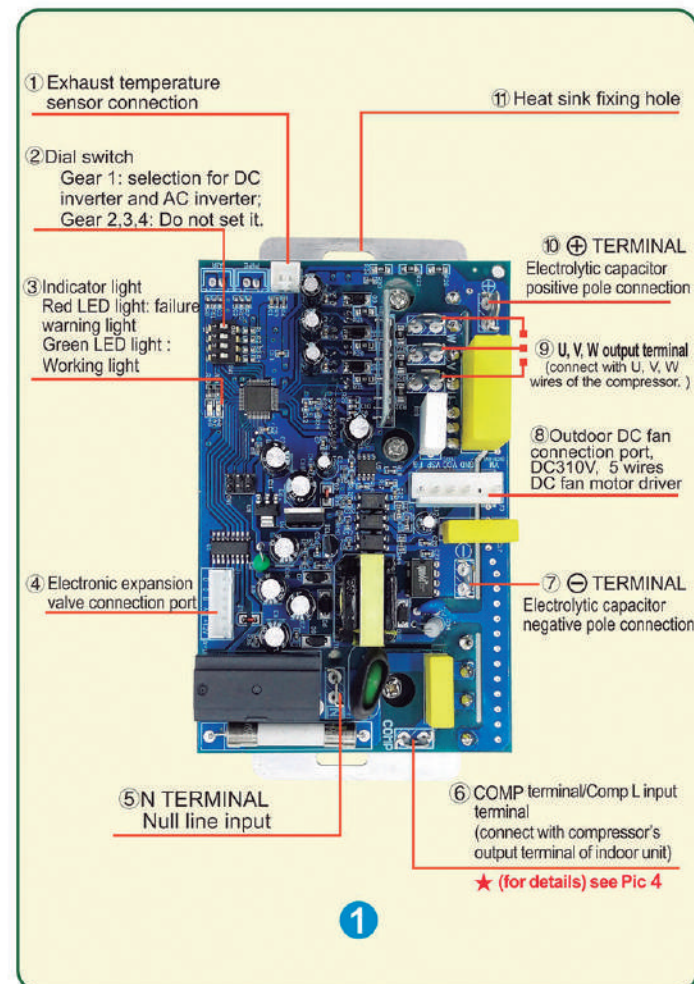
## 4. Outdoor unit instruction

### 4.1 Structure and installation of outdoor inverter board

1) Outdoor inverter board structure diagram

- ① Exhaust temperature sensor connection port: when compressor exhaust temperature is higher than 110°C, it will shut down for protection.
- ② Dial switch: it has 4 gears to choose. Users just need to use gear 1 to select DC inverter or AC inverter. Ensure other gears remain the default setting. The default setting (at the number side) for gear 1 is suitable for DC compressor. So before installation, please identify the compressor type (DC inverter or AC inverter). For AC inverter, please set gear 1 to be ON side.
- ③ Indicator light: when the unit is working normally, choosing DC inverter, the green LED light will be on; Choosing AC inverter, the green LED light will flicker. When failures occur, the green LED light will be off, and the red LED light will flicker. The red LED light will flicker differently according to the failure phenomenon. For details, please check the Failure Guide for reference.
- ④ Electronic expansion valve connection port: electronic expansion valve has two types of wires: 5 wires and 6 wires, please find the 12V terminal through referring to the connection way of original inverter board and expansion valve.
- ⑤ N TERMINAL: Null line input.
- ⑥ COMP TERMINAL: connect with the COMP of the universal indoor board.

- ⑦ ⊖ TERMINAL: connect with the negative pole of electrolytic capacitor board.
- ⑧ Outdoor DC fan motor connection port: when connecting the DC fan motor, please ensure the corresponding connection between DC fan motor and inverter board. If the outdoor fan motor is AC, then you need to use the indoor board to control it.
- ⑨ U, V, W output terminal: connect with the wires (U, V, W) of compressor correspondingly. If reverse rotation occur, please exchange two wires of them.
- ⑩ ⊕ TERMINAL: connect with the positive pole of electrolytic capacitor board.
- ⑪ Fixed pole for radiator: stabilize the outdoor inverter board on the heat sink of the original unit.

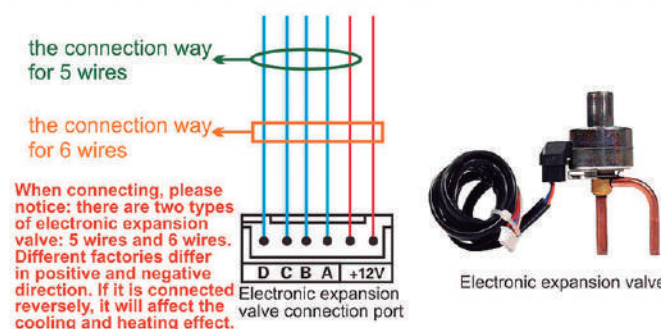


GEAR	ON	NUMBER(1,2,3,4)
1	AC inverter	DC inverter
2	NULL	NULL
3	NULL	NULL
4	NULL	NULL

2) Installation for outdoor inverter board:

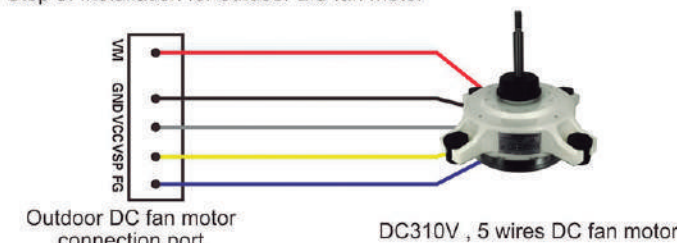
Step 1: Before installation, please use the ohm band of the multimeter to test the compressor and make sure the compressor coil is good and the resistance of three compressor feet is the same. If not, something may be wrong with the compressor. In that case, don't install the control system to avoid damaging it.

Step 2: Electronic expansion valve installation



The way to confirm the positive direction of electronic expansion valve: When electrifying, before the compressor's running, the electronic expansion valve will reset, and it will turn off then turn on. Please connect a single electronic expansion valve, and make the coil and the valve body assembled correctly. After power on, blow air with your mouth. If you feel more and more difficult when blowing but it is still ventilated, which means the connection of electronic expansion valve is correct. If you can blow smoothly in the beginning but it is blocked finally, which means the connection direction is reversed. You need to adjust the line order of ABCD. (exchange the A line with D line, and exchange B line and C line)

Step 3: Installation for outdoor DC fan motor

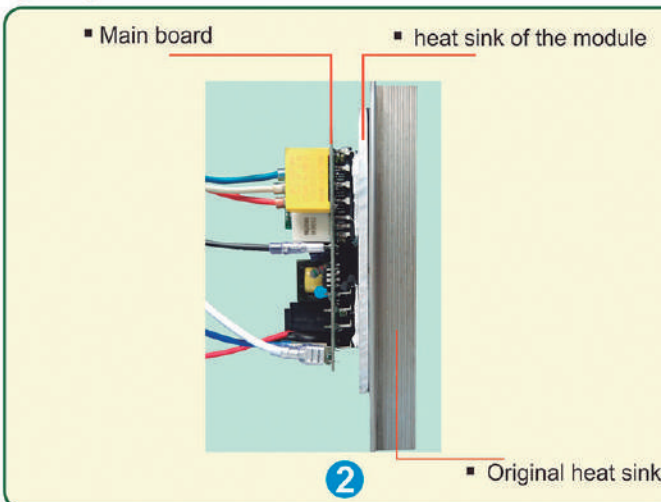


Notice:

- (1) This port is for the 5 wires DC fan motor, make sure the line order is correct.
- (2) If the outdoor fan motor is not DC, then it is AC, since they can not coexist. If the outdoor fan motor is AC, then you need to use the indoor board to control it.

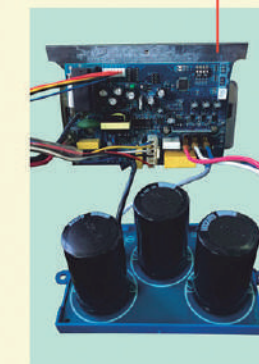
Step 4: Install all the components very well then start power-on test. After power on, if the green LED light is on, which means DC inverter selected. If the green LED light flickers, which means AC inverter selected.

⚠ Stabilize original heat sink with the original one through silicone grease to ensure better heat dissipation. And also use two screws to tighten up the two heat sinks.



3) Graphic reference for installation:

- The heat sink of original air conditioner is at the side or bottom.



3

### 4.2 Fault guide for outdoor units

● AC inverter outdoor unit fault code meaning:

Red LED light flashing frequency	Trouble explanation
Once	DC bus over voltage and undervoltage
Twice	Over current protection
3 times	IPM over current protection
4 times	Over exhaust temperature

● DC inverter outdoor unit trouble code meaning:

Red LED light flashing frequency	Trouble explanation
Once	DC bus over voltage and undervoltage
Twice	Over current protection
3 times	IPM over current protection
4 times	Over exhaust temperature
5 times	Compressor rotor out-of-step trouble

● Note: when the outdoor unit shut-down alarm blows, identify trouble reasons and restart after power off to end the alarm.

### 4.3 Technical parameters

Application scope	Split air conditioner
Maximum service power	12000BTU
Maximum input voltage	AC240V
Minimum input voltage	AC180V
Maximum output current	11A
Maximum output frequency	100Hz

